

June-24-15 7:21:27 AM

Item ID: D3490-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cross Bolt Spacer

Stop *NS2*

Start Date: 6/24/15 **Start Qty:** 80.00

80

Cust Item ID:

Required Date: 6/25/15 **Req'd Qty:** 80.00

80

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

[illegible]

134019

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 6/24/15 **Start Qty:** 80.00

80

Cust Item ID:

Required Date: 6/25/15 **Req'd Qty:** 80.00

80

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run	Start	*NR1*
	Stop	*NR2*

Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Identify as per dwg & Stock Location. **26001**

0.00

130

Packaging

Memo

0.01

Packaging

CLEAN CROSSBOLT SPACER WITH ALUMINUM CLEANNER

STOCK IN SKIDTUBE CELL
LOCATION : LG001

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.13

Quality Control

84 0 BL-15-07-08

15/7/99

MLT

JUL 08 2015

Picklist Print

June-24-15 7:21:26 AM

Page 1

Work Order ID: 134019

134019

Parent Item: D3490-1

D3490-1

Parent Item Name: Cross Bolt Spacer

Start Date: 6/24/15

Required Date: 6/25/15

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP Rev:A New Issue 06-03-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.049		Purchased	No			100	f	283.9000	0.266	23			
M6061T6T0 500W 049									**			15/06/24	DAS
6061-T6 RD Tube .500 x.049W													40
													9-89

Location

Loc Qty

Loc Code

MAT013

283.9

→ m131932

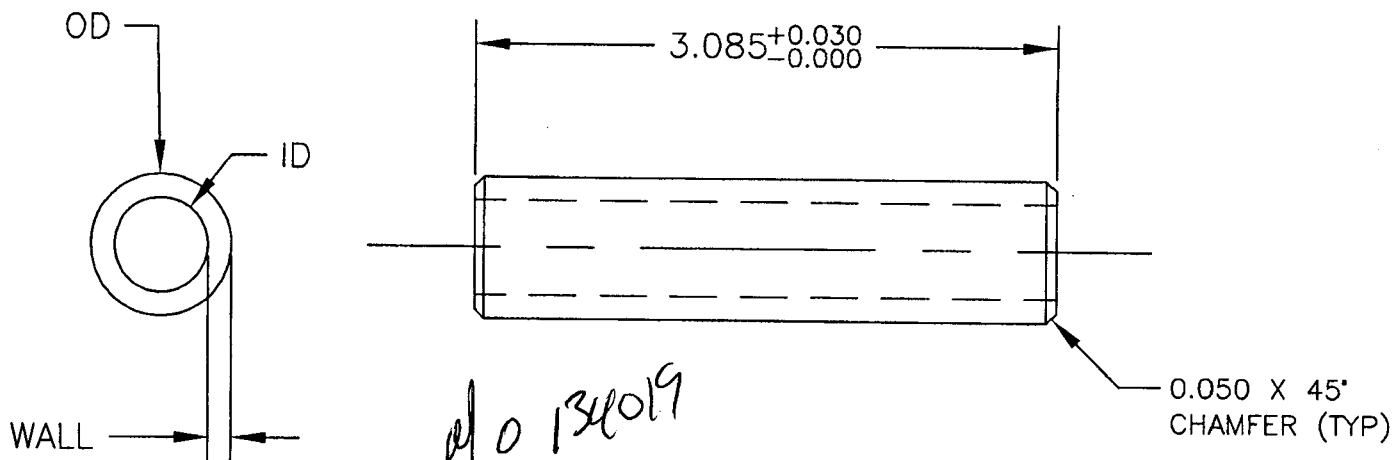
283.9

24

13/019



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3490	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE CROSS BOLT SPACER	SCALE NTS
A	06.01.04	NEW ISSUE	



D3490-1/-3/-5 CROSS BOLT SPACER PARTS LIST

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3490-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3490-3	0.750	0.080	0.591	M6061T6R0.750
D3490-5	0.313	0.058	0.197	M6061T6T0.313W.058

D3490-1/-3/-5 CROSS BOLT SPACER

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
06.02.07

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